

- 54002G 1 DECOILER 5 t

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- 254A 2 MECHANICAL PUNCHING PRESS  
*Mechanical punching press 125 t- feeder w. rolls l=600 contact type loop control-hydraulic unit*

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- 4A 3 PUNCHING DIES

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- 28201E 4 ROLL FORMING LINE PMR60/500/6T-SS TYPE

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- 313 5 FIXED HYDRAULIC CUTTING PRESS

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- 169 6 UNLOADING BENCH WITH CHUTE

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- 24001 7 SERIES OF FORMING ROLLS

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- 251-252 8 CONTROL DESK W. ELECTRICAL INSTALLATION

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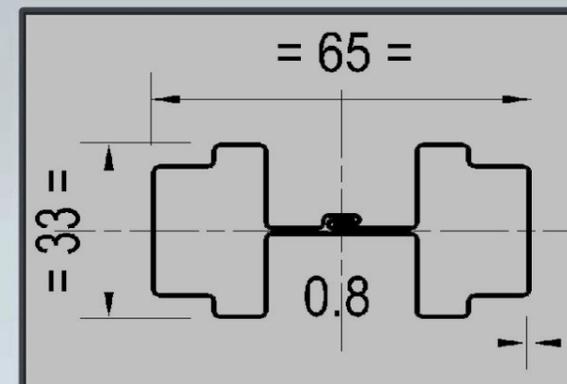
- 36014 9 HYDRAULIC POWER PACK



Example of finished produkt



Detail of dies



Example of section of finished product



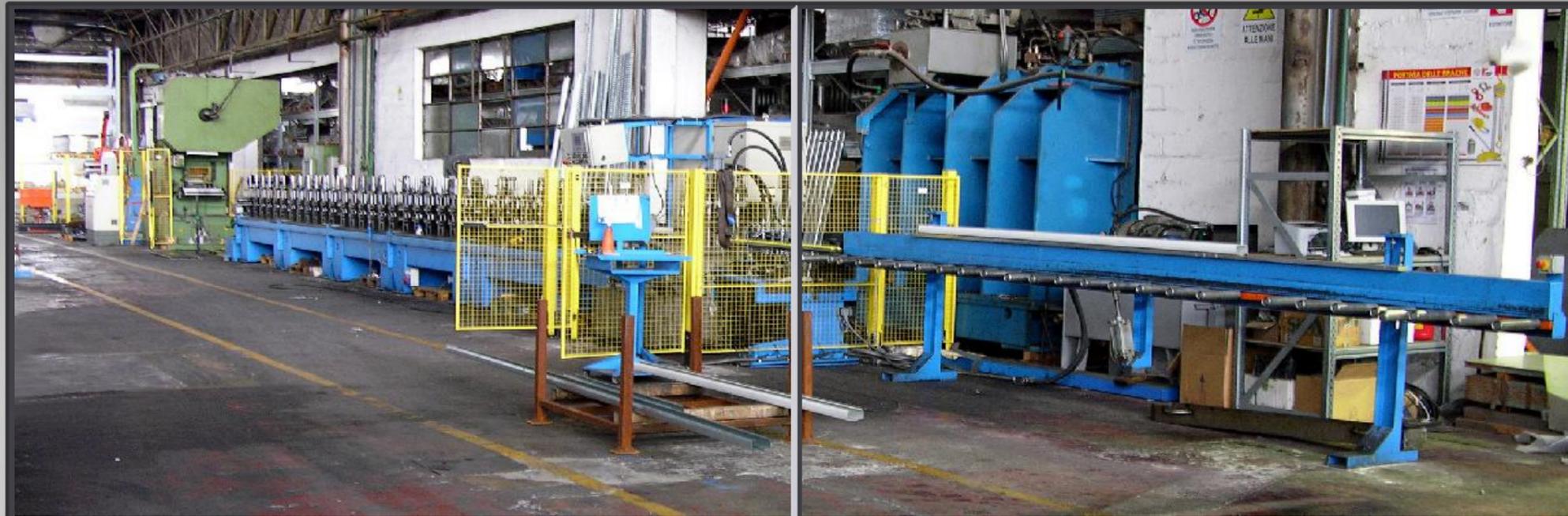
16201C

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## LINE FOR MOBILE WALLS



The production line for L type mobile wall uprights can produce these products of various form and thickness from 0,8 to 1 mm. The line foresees a decoiler 5 t and a straightener just before the press, which holds the pre-shearing dies that make all the necessary processings before the profiling. With the following flying shear the processings of the profile are terminated and the cut is executed too. The following unloading bench takes out of the line the finished product.



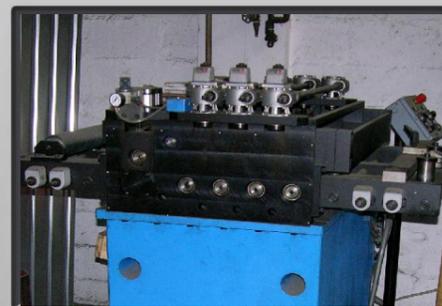
View of the line

Material: DX51D		
Thickness	0.8-1	mm
Decoiler capacity	5	t
Int. Ø coils:	500	mm
Line speed:	14-15	mt/1'
Installed power:	45	kW
Absorbed power	35	kW

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Decoiler



Detail straightener



Detail rolls



Control panel

