

*Flexible line for cable channels*

MACHINES

FLEXIBLE LINE FOR CABLE CHANNELS

- 54002G    1 **DECOILER 5 t**

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- 55004C    2 **STRAIGHTENER FEEDER WITH ROLLS 1000**

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- 13002    3 **PUNCHING AND CUTTING BENCH**

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- 21502    4 **MOTORIZED CONVEYOR**

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- 28203D    5 **ROLL FORM. LINE PMD 50x150, DOUBLE HEADS**  
*Forming stations 18 (6+12) – Ø shafts 60 mm – useful width 1100 mm*

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- 28103    6 **CONTROL DESK**  
*Control desk with electrical installation.*

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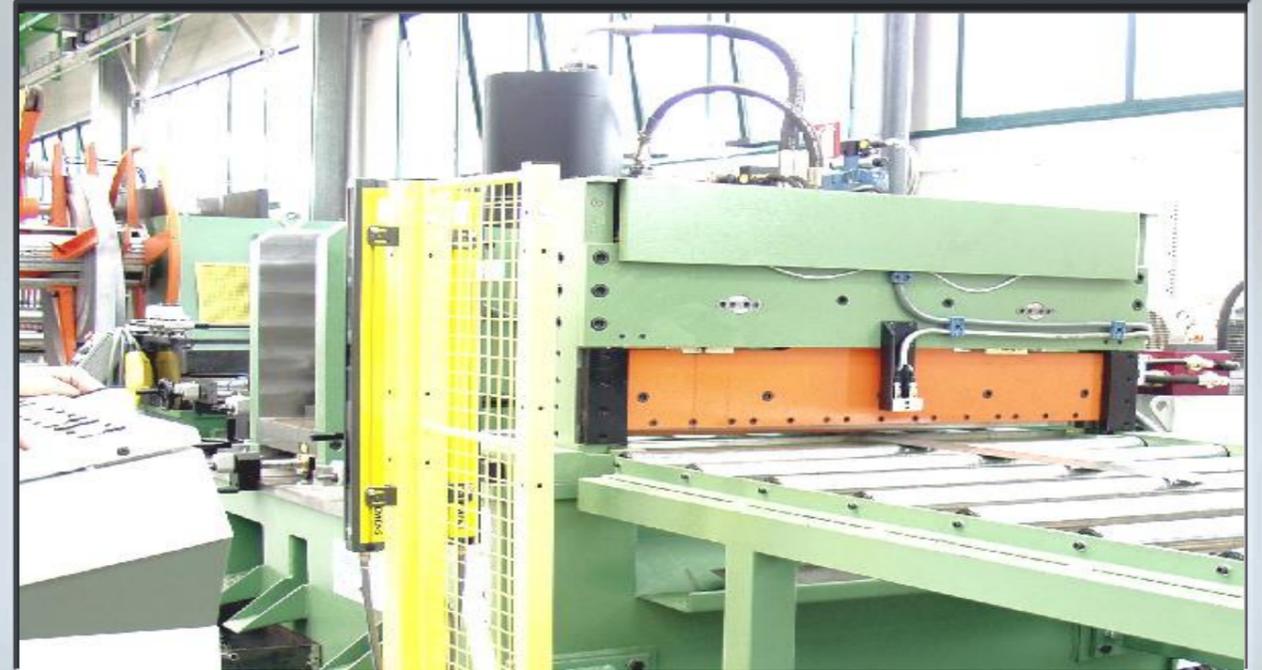
- 28104    7 **CABLE CHANNEL**

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- 28001    8 **SERIES OF FORMING ROLLS**  
*Series of tempered and rectified rolls.*

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- 36014    9 **HYDRAULIC POWER PACK**



General view of initial part of machine



Finished product



Exit view of punching bench

*Flexible line for cable channels*



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## FLEXIBLE LINE FOR CABLE CHANNELS

*Flexible line for cable channels*



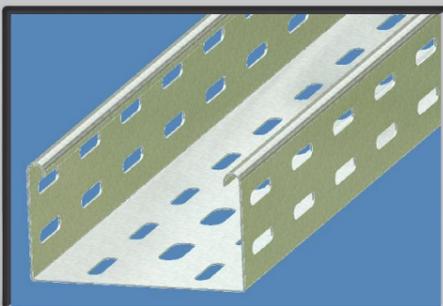
Flexible line for the production of cable channels. This solution carries out the punching and cut before the profiling/bending, therefore the changing time is very short and it is not necessary to change the cutting dies. The punching can be excluded with rapid changes between one dimension and another (as option it is possible to have supplementary lateral punching units). Besides in the bending both width and height of the channel are changed automatically from the control desk (roll forming line with mobile supports). On request unloaders/stackers with automatic steel strapping unit.



Detailed view of punching bench



Detail of roll forming line



Three-dimensional representation of product



Strip introduction zone



Detail of conveyor exit zone



Control panel

Maximum width	1000	mm
Minimum profile length:	1000	mm
Maximum profile length:	4000	mm
Min. material thickness:	0.8	mm
Decoiler capacity	5	t
Minimum width	50	mm
Maximum width	500	mm
Minimum height	30	mm
Maximum height	100	mm
Material: galvanized (1,5 mm)		
Material: aluminium (2 mm)		
Line direction: from left to right		
Line colour:	5015	RAL
Line speed:	4-5	mt/1'
Installed power:	70	kW
Absorbed power	50	kW

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