

Production line for refrigerator sides

MACHINES

PRODUCTION LINE FOR REFRIGERATOR SIDES

- 32A **1 SHEET LOADER**
Sheet loader

- 2U **2 NOTCHING AND PUNCHING BENCH**
Notching and punching bench

- 158 **3 MOTORIZED CONVEYOR**
Motorized conveyor

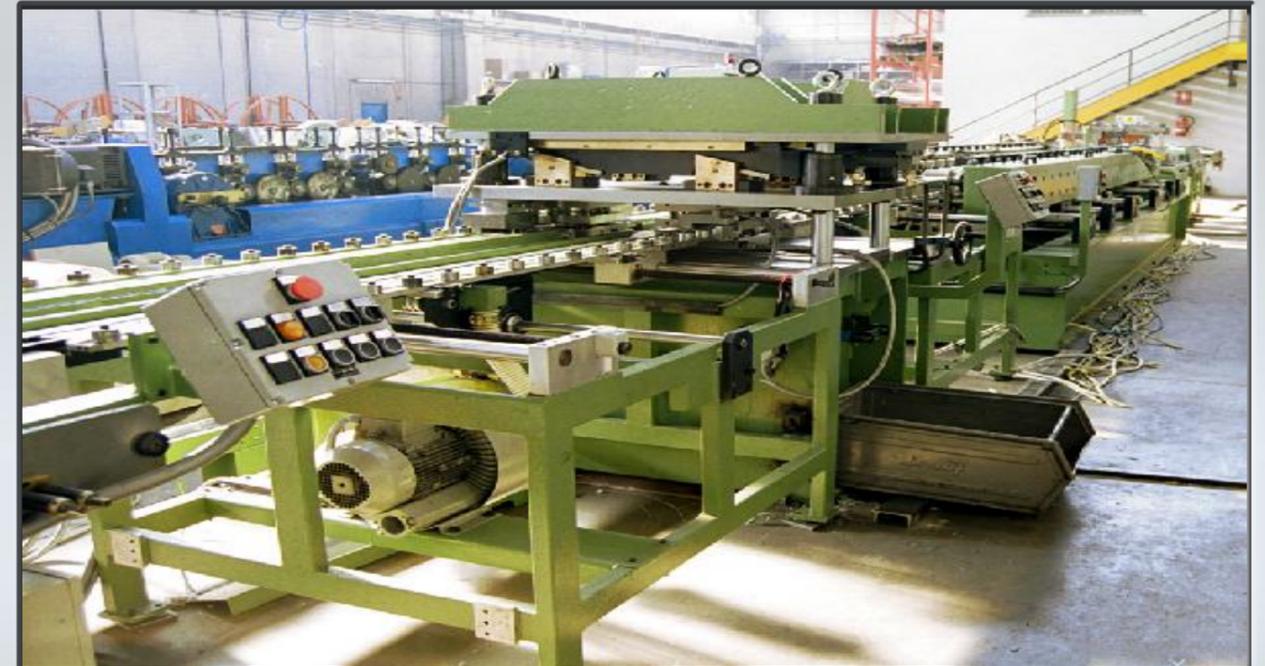
- 63 **4 ROLL FORMING LINE WITH MOBILE SUPPORTS**
N° 28 passages - Introducer - series of rolls

- 219 **5 HEAD BENDING UNIT**
Head bending unit

- 7F **6 MOTORIZED CONVEYOR 4 m**

- 24E **7 SERIES FORM. ROLLS F. REFRIGERATOR SIDES**

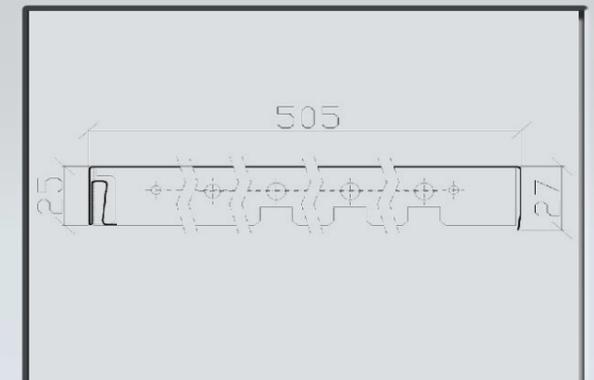
- 251-252 **8 CONTROL DESK W. ELECTRICAL INSTALLATION**



View of the line



Finished product



Profile section

Production line for refrigerator sides



17102

PM sas
Via Montegrappa, 109
30030 Salzano (Ve) Italy
Tel +39 0415745047
Fax +39 0415745058
www.pm-eng.info
pm@pm-eng.info

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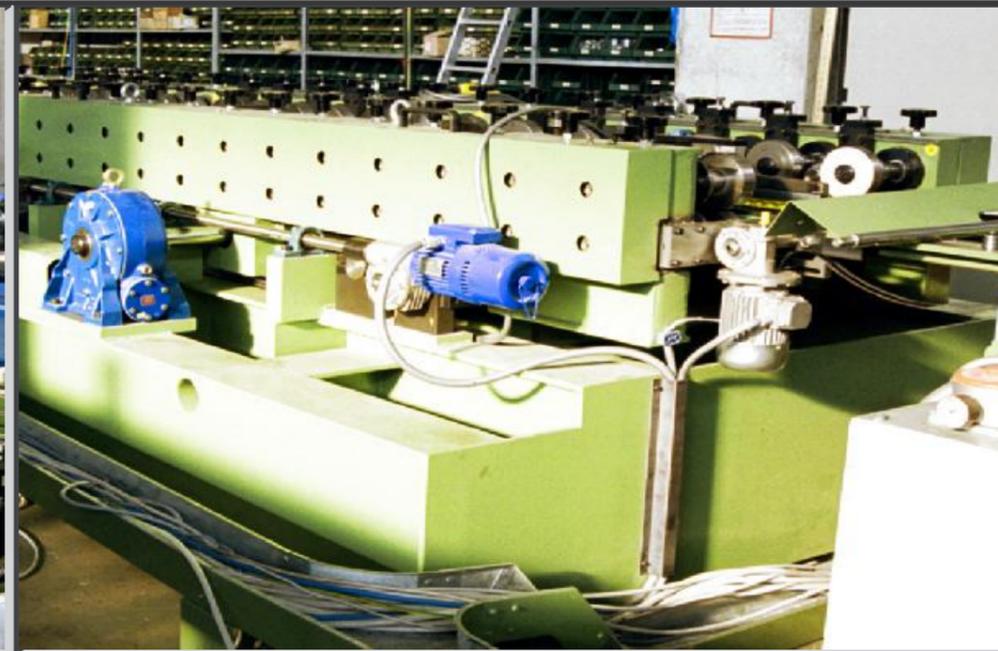
Production line for refrigerator sides



Line starting with cut, flattened sheet.
 Sheet feeder with suction cup with magnetic separators and sensor for double sheet (possibility to have double loader).
 Hydraulic notching and punching bench.
 Roll forming line with motorized mobile supports with chain motorized sheet advancing device to execute the parallel bending.
 Magnetic transporter after the roll forming line with centering device on head bending unit.



Punching and notching bench



Detail roll forming line

Maximum width	300-800	mm
Material: pre-painted		
Thickness	0,5	mm
Length min.	440	mm
Length max.	1700	mm



Loader with suction cup



Detail bending unit



Detail conveyor



Control desk

17102

