

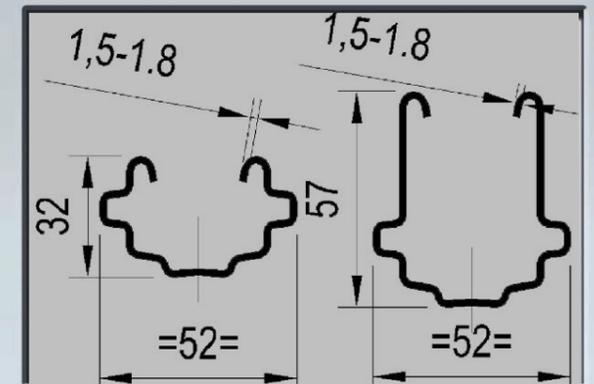
54002G	1	DECOILER 5 t
55004B	2	STRAIGHTENER WITH ROLLS FEEDER 600 <i>Straightening and roll feeding unit with useful width 600 mm.</i>
10002	3	FEEDER WITH ROLLS <i>Electronic feeder with rolls L series.</i>
254C	4	MECHANICAL PUNCHING PRESS 50 t
4A	5	PUNCHING DIES
2Y	6	ROLL FORMING LINE PME/50/500/24T <i>Roll forming line type PME 50/500/24 passages</i>
6B2	7	FIX CUTTING PRESS
169	8	UNLOADING BENCH WITH CHUTE
9V	9	SERIES OF STEEL FORMING ROLLS <i>Series of forming rolls made of tempered steel for profile n° 1</i>
251-252A	10	CONTROL DESK - ELECTRICAL INSTALLATION
295	11	HYDRAULIC POWER PACK <i>Hydraulic power pack with hydraulic plant</i>



Finished product



Detail of punching die



Drawing of section of products

22101

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PRODUCTION LINE FOR VINEYARD POLES



The production line for vineyard poles is a dedicated line for these products, made in two sizes, with measures of 52x32 mm and 52x57 mm.

The line has a decoiler 5 t and in the group made up by the straightener and the following 50 t press holds the die making all the necessary pre-shearings on the strip, which is then sent to the roll forming line for forming.

After the profiling in the following fixed hydraulic cutting press, where we have two interchangeable cutting dies, the cut for the desired measure is carried out and the following unloading bench takes the finished product out of the line.

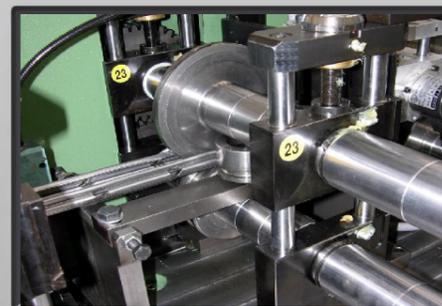


View of the line

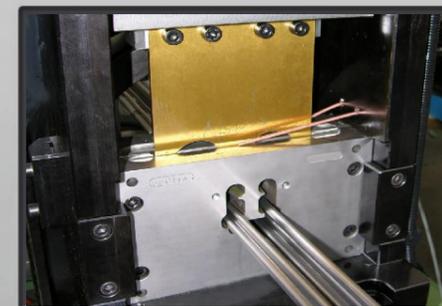
Decoiler capacity	5	t
Material:galvanized		
Thickness	1.5-2	mm
Line colour: to determine		
Line direction: to be determined		
Int. Ø coils:	500	mm
Line speed (with 2,5 m lengths)	14-15	m/min.



Straightener



Detail series of rolls



Detail of cutting die



Control desk

22101

