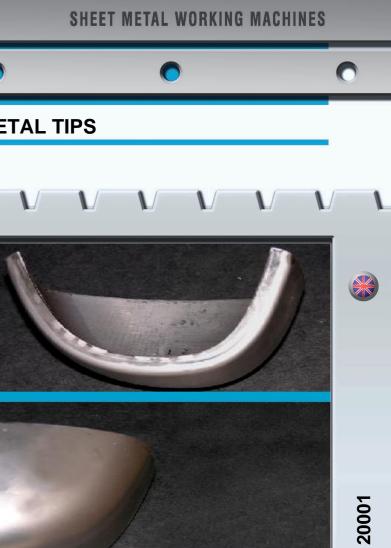
J.S.	TRANSFER LINE FOR SHOE METAL TIPS	
/		TRANSFER LINE FOR SHOE ME
54002D D2D	1 DECOILER 2 TON       Motorized decoiler 2 ton with hydraulic mandrel opening.         2 PNEUMATIC FEEDER	
R3 251-252A	3 INCLINED HYDRAULIC PRESS 100 t 4 CONTROL DESK - ELECTRICAL INSTALLATION	•
D5 Q6	5 <u>DIE HOLDER FOR DRAWING KIT</u> 6 <u>DRAWING KIT</u>	
E7	Die-holder for trimming, separation and flanging with blank holder below           7         SEPARATION AND TRIMMING KIT           Kit for separation, trimming and flanging	Finished product
	PM 525 negrappe; 109 PM 525 negrappe; 109 108 109 200 200 200 200 200 200 200 200 200 2	Pneumatic feeder

www.pm-eng.info pm@pm-eng.info tel. +39 0415745047 fax +39 0415745058





Cogged product





## PIEMME

## **TRANSFER LINE FOR SHOE METAL TIPS**

The transfer line for shoe metal tips is a line expressly dedicated for the production of shoe tips. The composition of the line has first a decoiler 2 t and immediately afterward a pneumatic feeder which supplies the material to the press 100 t where the drawing unit itself and the trimming, separation and flanging units are lodged.



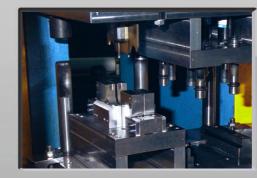
View of the line



Die holder and drawing kit



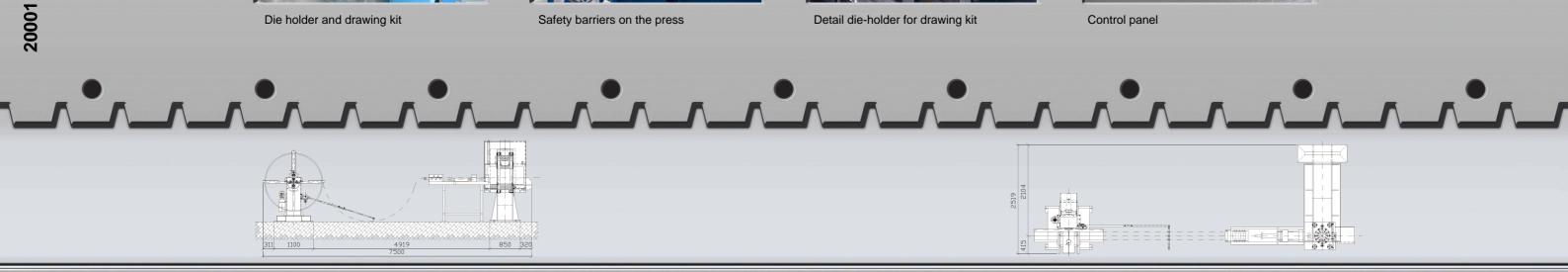
Safety barriers on the press



Detail die-holder for drawing kit



Control panel





Production (metal tips / min)	15	
Decoiler capacity	2	t
Line direction: from left to right		

0