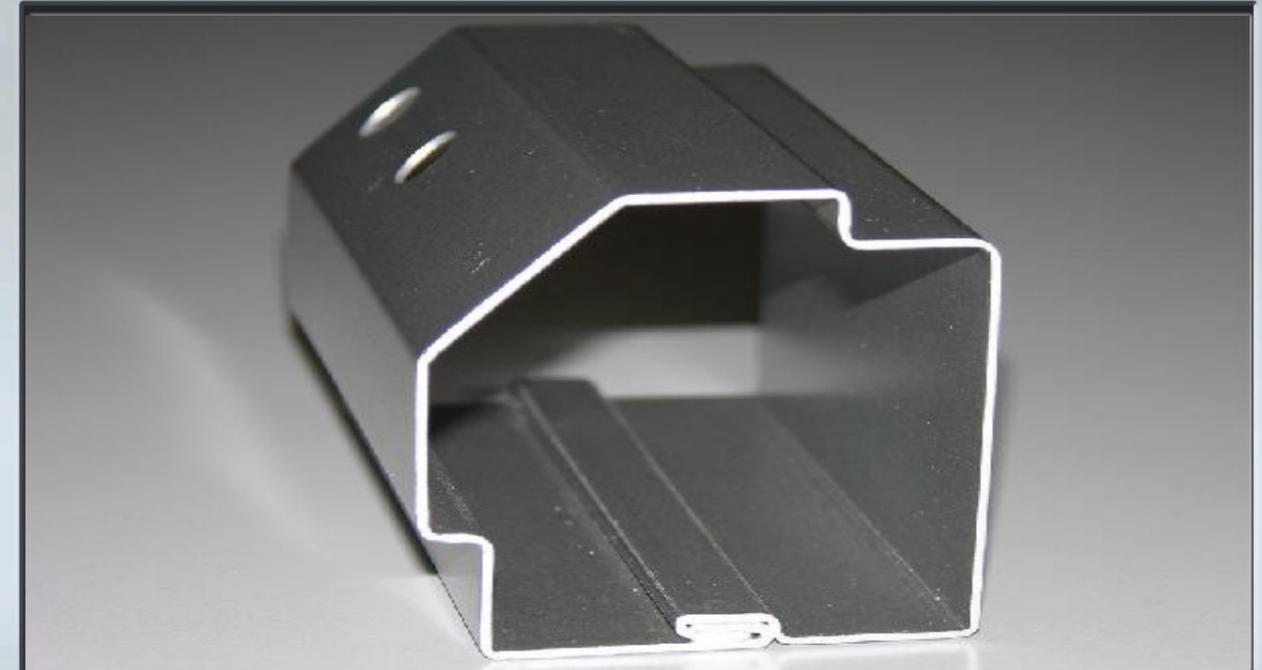


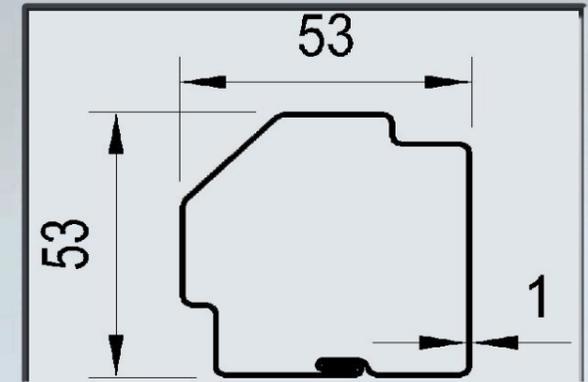
8002C	<b>1</b> <u>MOTORIZED DECOILER 3 t</u> <i>Motorized decoiler hydraulic opening 3 t</i>
P2	<b>2</b> <u>STRAIGHTENER FEEDER WITH 9 ROLLS</u>
P5	<b>3</b> <u>HYDRAULIC PUNCHING BENCH</u> <i>Hydraulic punching bench w. partial precut - dies for holes Ø 8,5 &amp; 2 mm</i>
240.50A	<b>4</b> <u>ROLL FORMING LINE PME TYPE</u> <i>Shaft Ø 50 mm-useful width 500 mm-24 pass.-strip introduct.-straight.head-lubric.plant</i>
24001	<b>5</b> <u>SERIES OF FORMING ROLLS</u>
28302C	<b>6</b> <u>CUTTING UNIT LA 200 PRST-LA200-SS</u>
169	<b>7</b> <u>UNLOADING BENCH WITH CHUTE</u>
251-252	<b>8</b> <u>CONTROL DESK W. ELECTRICAL INSTALLATION</u>



Finished product



Finished product coming out on unloading bench



Drawing of product-section

53501

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## PRODUCTION LINE FOR UPRIGHTS



The production line for uprights for machines production of air conditioning is made up from a decoiler 3t, followed by a straightener-feeder with 9 rolls which supplies the material to a punching bench where all the necessary pre-shearing is carried out. The following roll forming line PME 50/500/24 passages forms definitively the product, after the cutting die cuts to the desired measure the product, which is sent to the unloading bench (complete with extractor) to bring it out of the line.

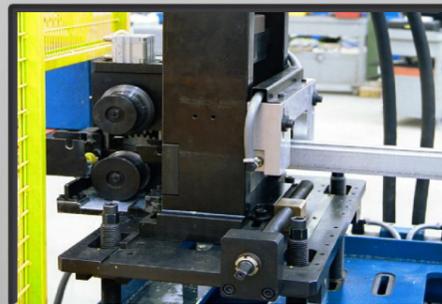


View of the line

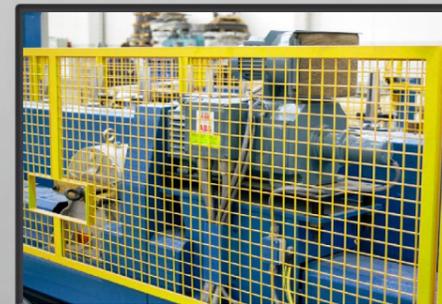
Material: galvanized, pre-painted		
Thickness	1	mm
Useful width	300	mm
Decoiler capacity	3	t
	15	m/min.
Line direction: from right to left		
Line colour:	5015	RAL



Detail rolls



Detail cutting die



Detail of motorisation



Detail control desk

53501

